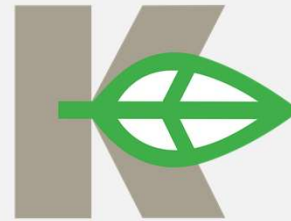


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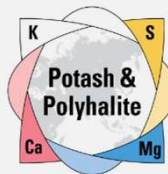
POLYHALITE IN THE CONTEXT OF POTASH FERTILIZERS

Patricia Imas

International Potash Institute, Switzerland

13th IPI-CAU-ISSAS International Symposium

6-8 November 2019, Kunming, China



POTASSIUM ROLE IN PLANTS

- Adsorbed as K^+
- Important in plant water uptake and balance through effect on osmotic potential
- Cation balance for anion transport
- Cofactor for many enzymes
- Used in many process such as synthesis of proteins, ATP and in photosynthesis
- However not a constituent of any compounds
- Mobile in the plant

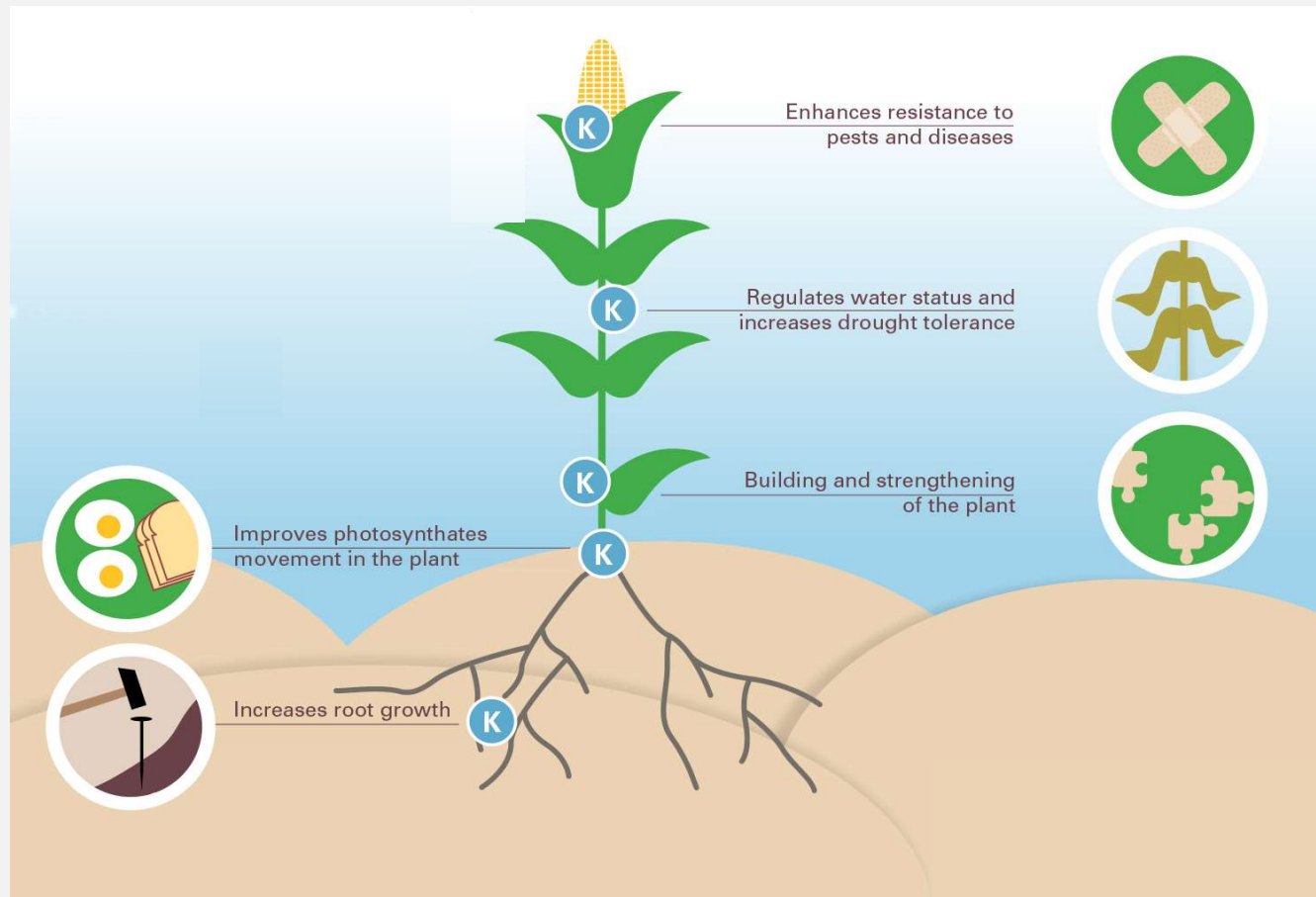


Carrot response to K application in India
(source: *Potash for Life*)



K deficiency symptoms in alfalfa in India
(source: *IPI*)

POTASSIUM ROLE IN PLANTS



POTASSIUM (K) = QUALITY

Improves **QUALITY** of grains, vegetables & fruits:

- Grains are bolder and more shining
- Fruits & vegs have bigger size
- Fruits & vegs have better color and flavor
- Uniform ripening
- Less fissures, cracks and lesions
- Less incidences of diseases
- Higher nutritional value (more protein, oil and vitamin C content in grains and fruits)
- Improved storage, transportation & longer shelf life



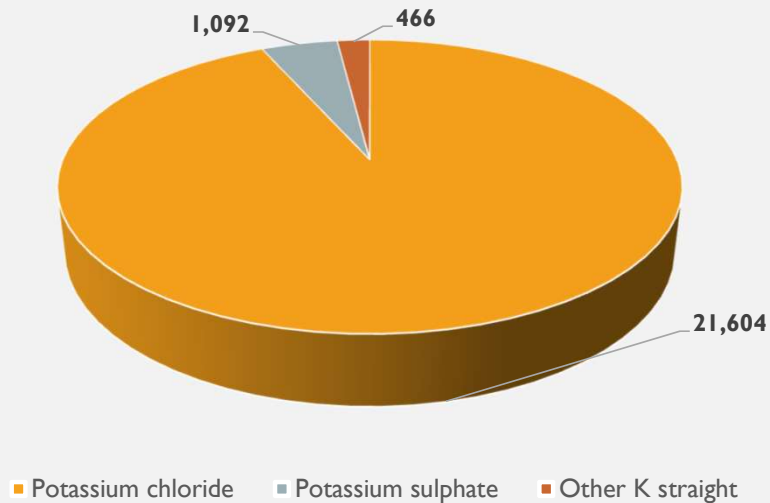
Tomato response to K application in India
(source: *Potash for Life*)



Mango response to K application in India
(source: *IPI*)

WORLD POTASSIUM CONSUMPTION

Global consumption of K straight fertilizers (2017)



- World total consumption: 37,834,200 MT K₂O
- 93% is consumed at potassium chloride (MOP, KCl)

Source: IFA (International Fertilizer Association)

POTASH FERTILIZERS

Fertilizer	Chemical composition	K ₂ O (%)	Remarks
Muriate of potash	KCl	60	Contains chloride
Potassium sulphate	K ₂ SO ₄	50	Immediate S leaching
Potassium nitrate	KNO ₃	46	Contains nitrogen
Sulphate potash magnesia	K ₂ SO ₄ · MgSO ₄	22	Immediate S leaching
Kainite	KCl + NaCl + MgSO ₄	10	Contains chloride
Polyhalite	K ₂ Ca ₂ Mg(SO ₄) ₄ · 2(H ₂ O)	14	Low chloride, prolonged availability of nutrients, 4 nutrients in one fertilizer

POLYHALITE A NEW K FERTILIZER



S

48% SO₃
(19.2% S)

As sulphate

An essential
constituent of all
proteins



K

14% K₂O
(11.6% K)

As potassium
sulphate

Secures yield
and quality



Mg

6% MgO
(3.6% Mg)

As magnesium
sulphate

For high
photosynthesis



Ca

17% CaO
(12.2% Ca)

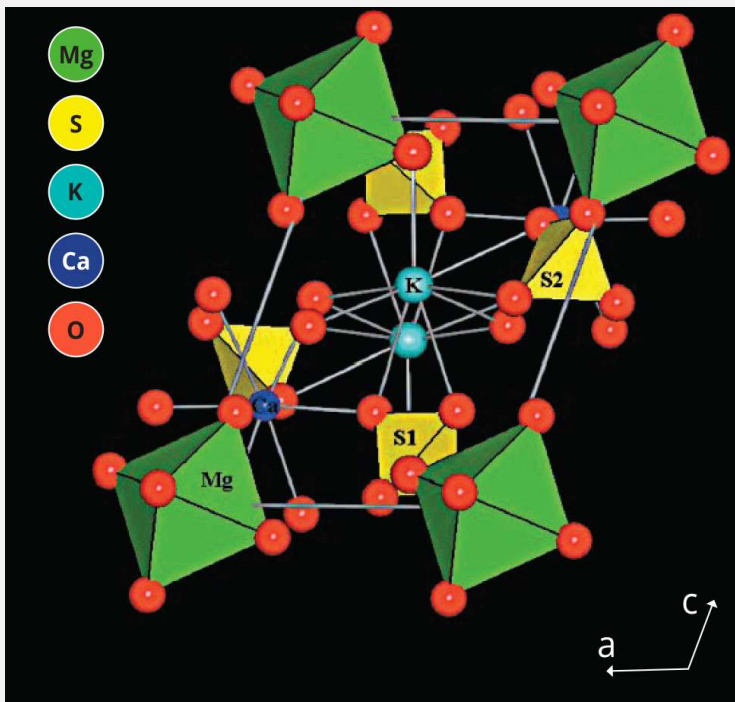
As calcium
sulphate

For strong and
healthy crop



POLYHALITE IS A MINERAL, NOT A MIXTURE OF SALTS

The crystal structure of polyhalite



ONE single complex crystal



Source: Reinvestigation of polyhalite, $\text{K}_2\text{Ca}_2\text{Mg}(\text{SO}_4)_4 \cdot 2\text{H}_2\text{O}$. Luca Bindl; Acta Crystallographica Section E Structure Reports Online / ISSN 1600-5368. Editors: W. Clegg and D. G. Watson

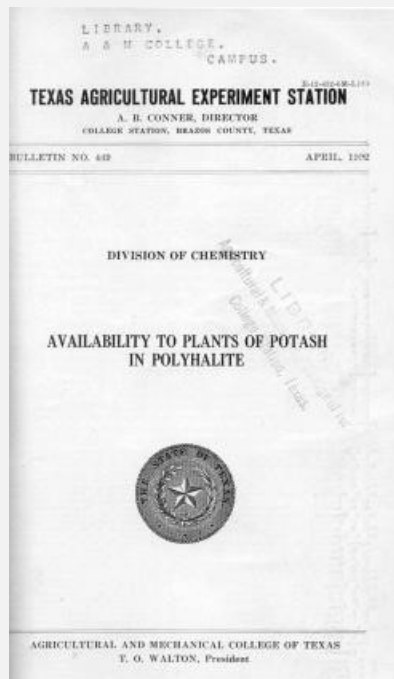
POLYHALITE A NEW K FERTILIZER

- Provides 4 nutrients in one: K + secondary nutrients
- Single complex crystal, not a mixture of salts
- A pure, natural mineral without any added chemicals
- Very low chloride, ideal for chloride-sensitive crops
- Suits all crops and soil types
- Low salt index and neutral pH
- Fully soluble, with gradual release the nutrients for plant uptake (prolonged availability)
- Better for the environment - less risk of leaching
- Residual effect for next crop
- Approved for use in organic agriculture, with a low carbon footprint



IST EXPERIMENT WITH POLYHALITE

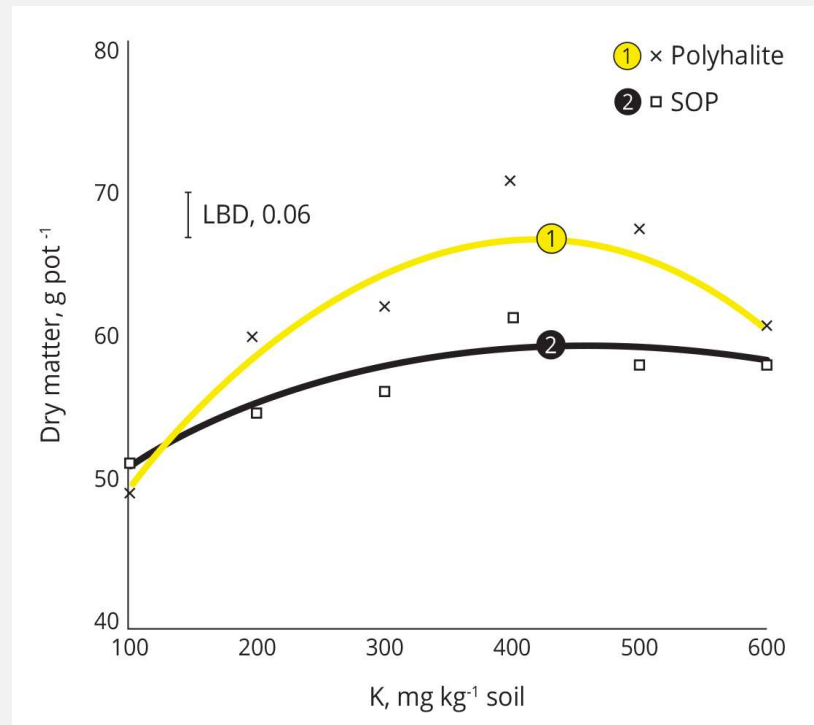
This report from April 1932 shows the 1st experiment with polyhalite



Source: Fraps, G.S. (1932). Availability to plants of potash in polyhalite. Texas Agricultural Experiment Station Bulletin No. 449. College Station, Texas.

POLYHALITE – EARLY RESEARCH

Polyhalite application to sorghum-sudangrass and leaching in soil columns



Re-drawn from Barbarick, K.A. (1991). *Soil Science* 151(2), 159-166.

POLYHALITE – EARLY RESEARCH

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SOIL SCIENCE
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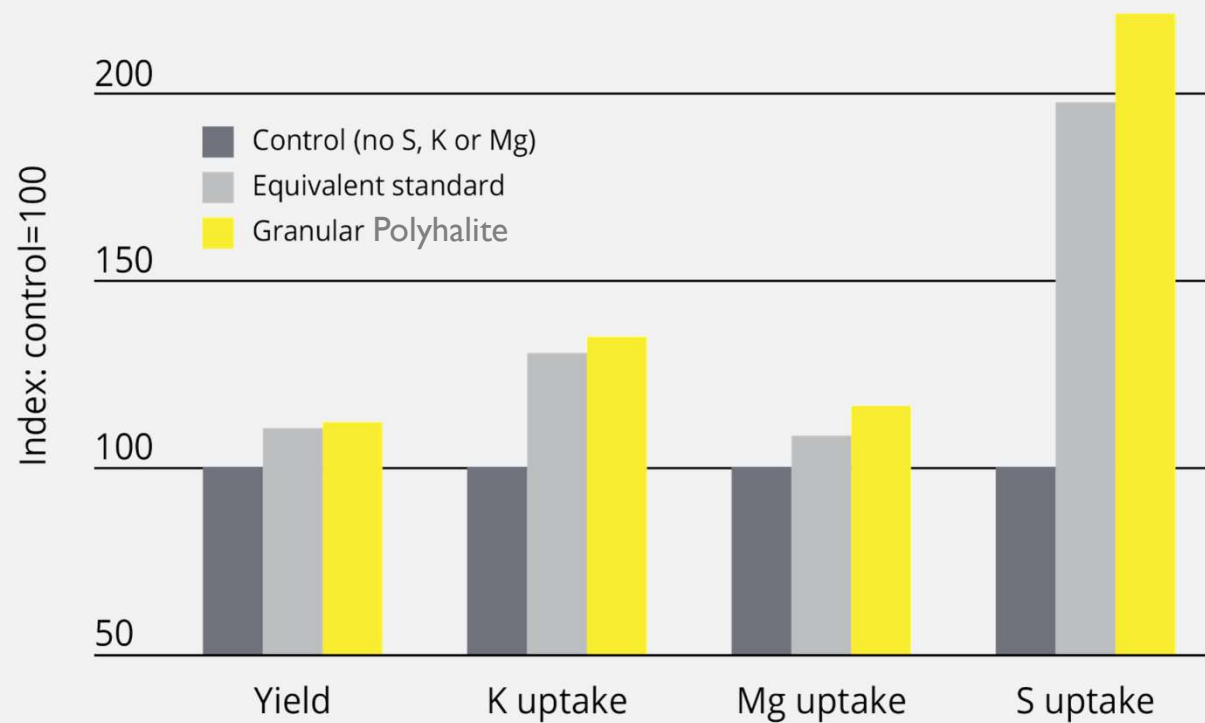
POLYHALITE APPLICATION TO SORGHUM-SUDANGRASS AND LEACHING IN SOIL COLUMNS

K. A. BARBARICK¹

izer treatments. In these studies, finely-ground polyhalite provided adequate K, Ca, Mg, and SO₄-S to the plants and performed somewhat like a slow-release fertilizer compared to more soluble fertilizer sources. This mineral should be an effective fertilizer in acid, infertile soils.

Source: Barbarick, K.A. (1991). *Soil Science* 151(2), 159-166.

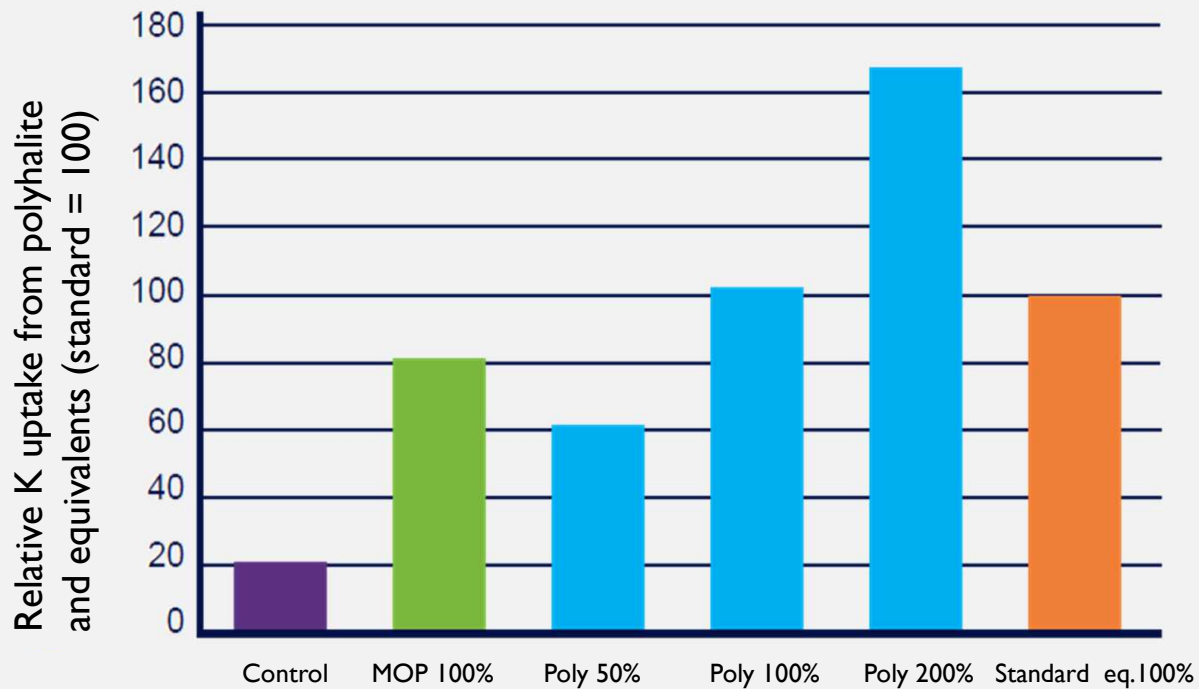
YIELD AND NUTRIENT UPTAKE FROM A REPLICATED GRASS FIELD TRIAL COMPARING POLYHALITE WITH EQUIVALENT STANDARD



80 kg/ha K_2O

Source: Trial carried out by Levington Agriculture, UK, on behalf of ICL (1999)

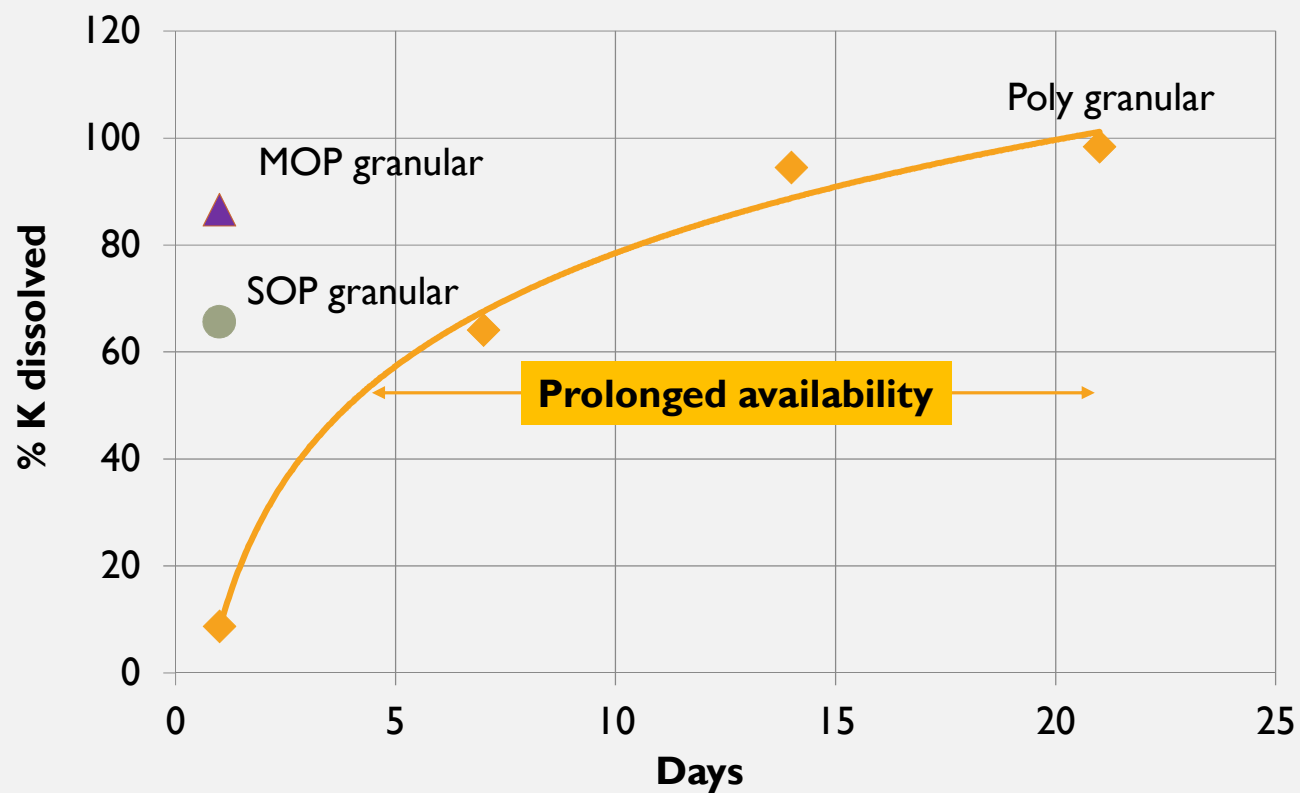
RELATIVE K UPTAKE FROM POLYHALITE AND MOP BY RYEGRASS (TOTAL OF 4 CUTS), POT EXPERIMENT



- Uptake of K from polyhalite was better than from MOP alone.
- High rates of polyhalite can further increase K uptake by ryegrass.

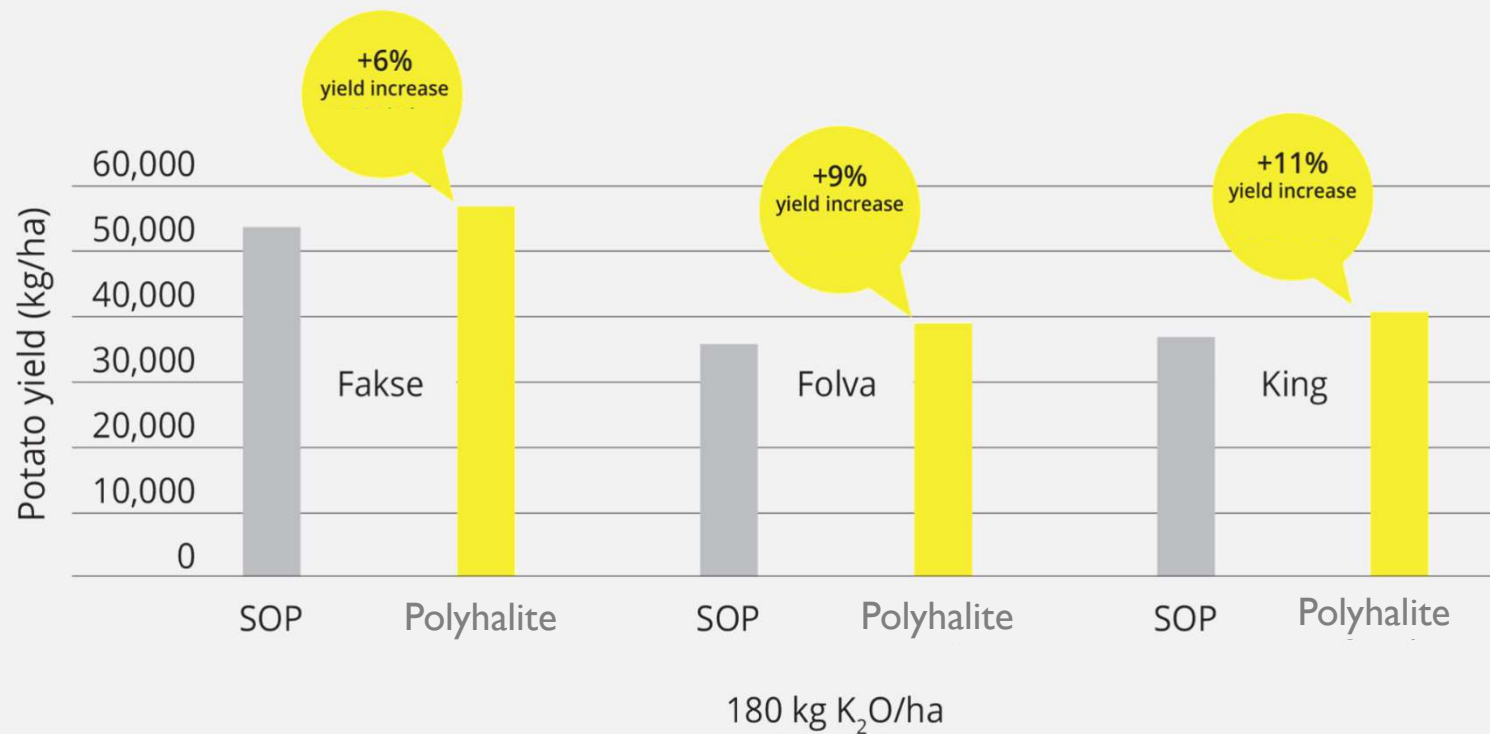
Source: Trial carried out by Stockbridge Technology Center, UK, on behalf of ICL (2009)

SOLUBILITY OF K FROM POLYHALALITE, MOP AND SOP



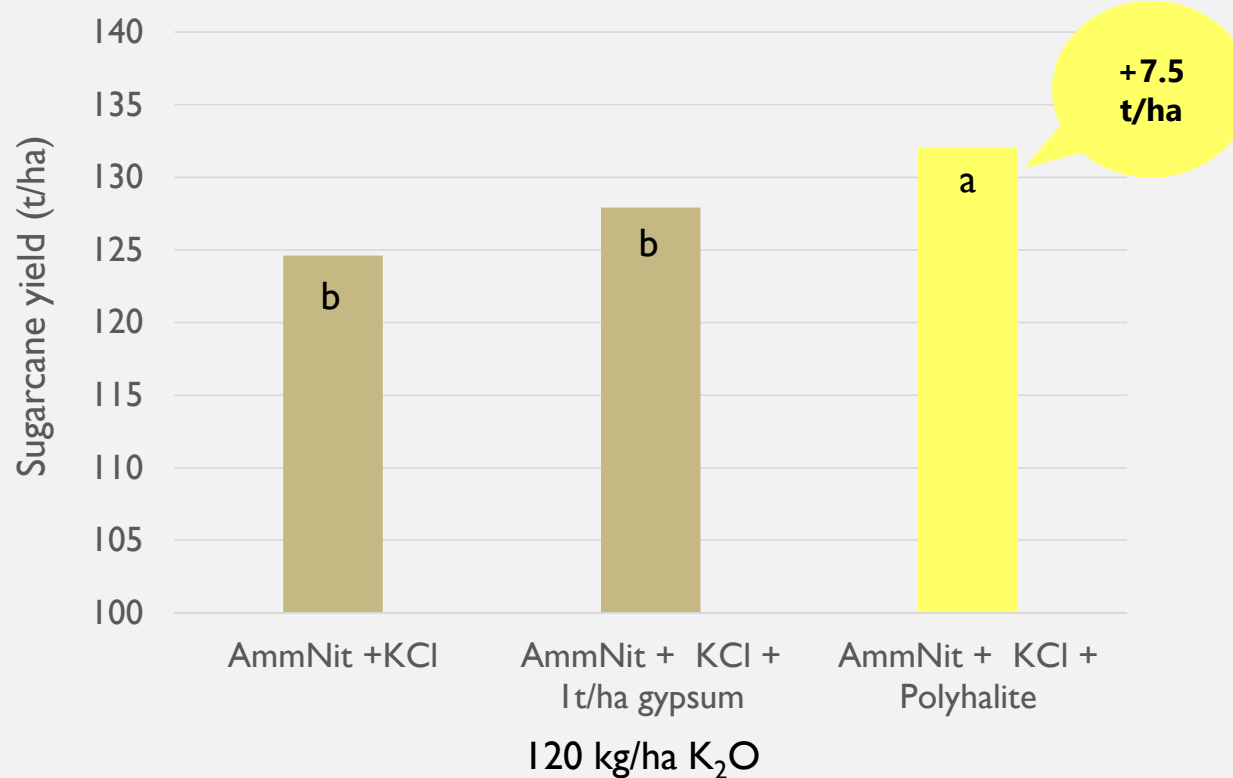
Source: ICLSF lab R&D Netherlands, 2016

POTATO YIELDS OF THREE VARIETIES IN SWEDEN (2016)



Source: ICL trials

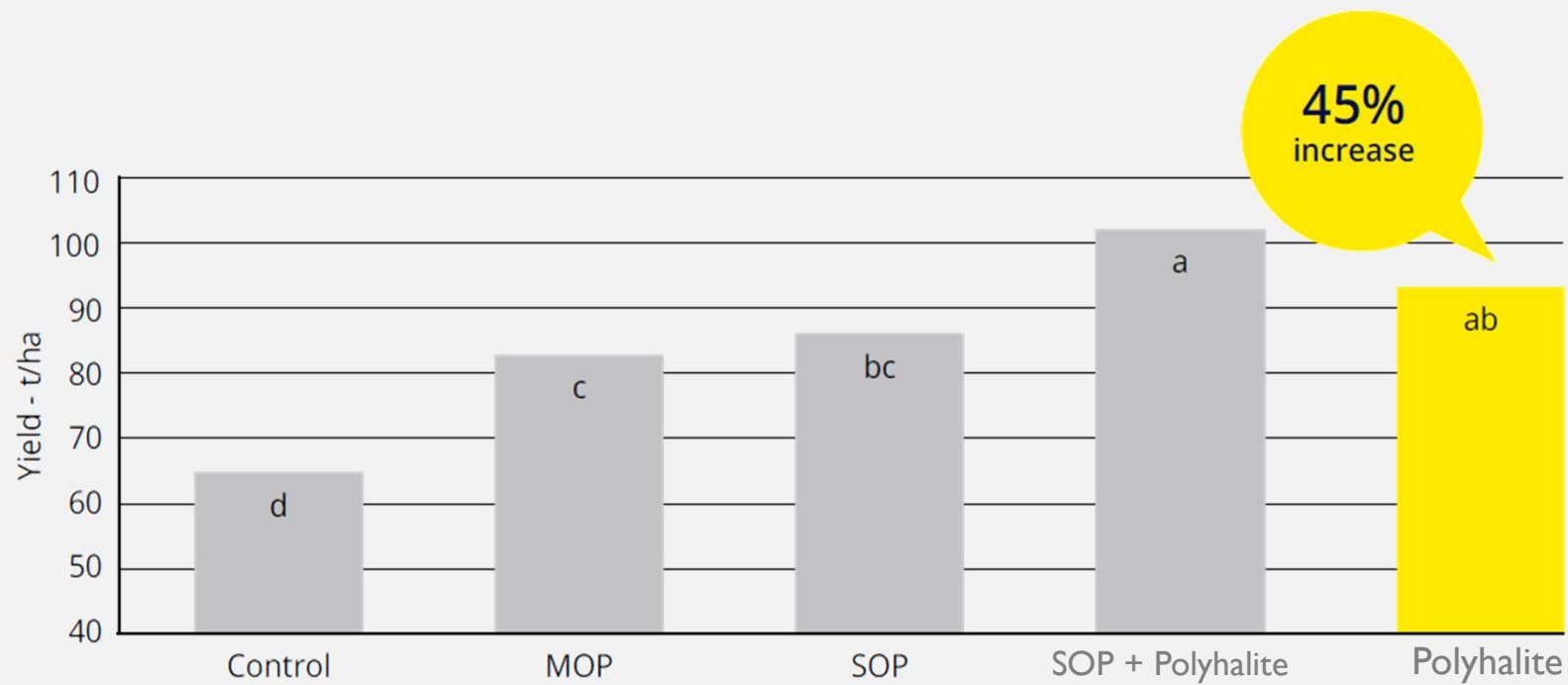
SUGARCANE YIELD IN BRAZIL CATANDUVA/SP, SEASON 2016/17



All treatments: 120 kg/ha N and 120 kg/ha K₂O. Fertilization in bands beside of the ratoons in emergency. AmmNit + KCl – blend 21-00-21, rate 550 kg/ha. Phosphogypsum supplied 150 kg/ha S and 190 kg/ha Ca, broadcast, one day before fertilization. Polyhalite supplied 32 kg/ha S, 20 kg/ha Ca, 6.5 kg/ha Mg and 24 kg/ha K₂O (in blend with AN and KCl). Blend 17-00-17 + 4.5% S + 3% Ca + 1% Mg, rate 680 kg/ha

Source: ICL trials

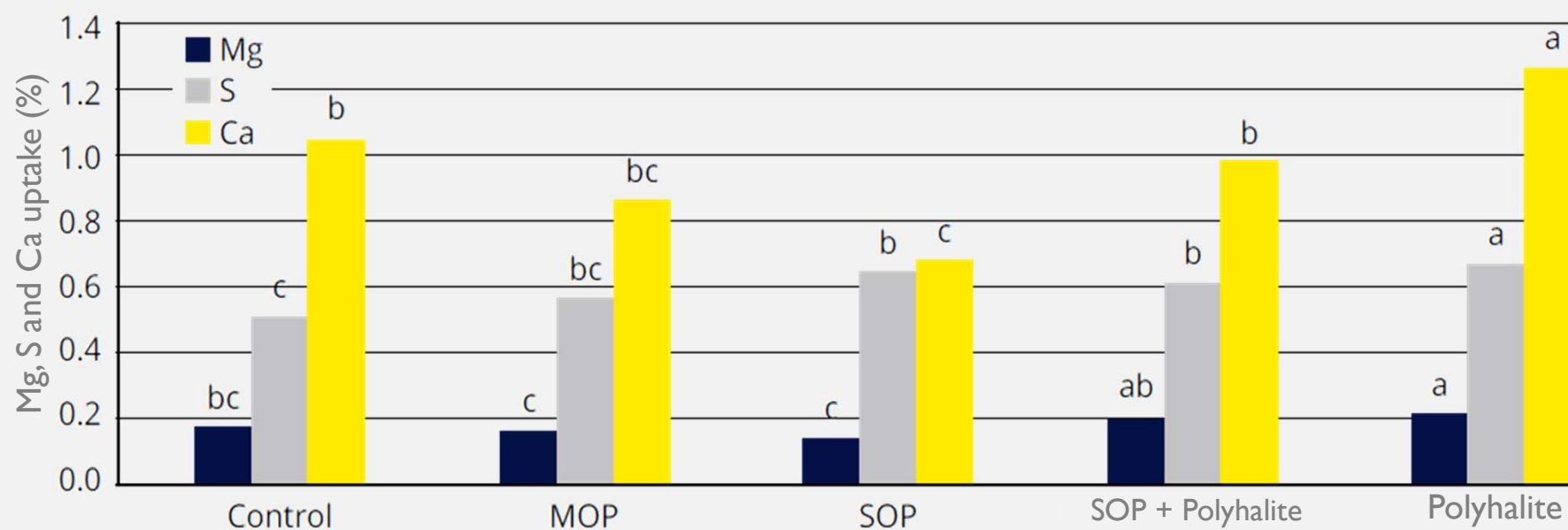
EFFECT ON CABBAGE YIELD ANTALYA, TURKEY (2016/17) EGE UNIVERSITY



300 kg/ha K₂O

Source: IPI e-ipc No. 56, March 2019, p. 14-40

EFFECT ON CABBAGE NUTRIENTS' UPTAKE ANTALYA, TURKEY (2016/17) EGE UNIVERSITY



300 kg/ha K₂O

Source: IPI e-*ifc* No. 56, March 2019, p. 14-40

QUALITY PROPERTIES OF ONION IN ANTALYA, TURKEY (2016/17) EGE UNIVERSITY

Treatments	Total soluble Solids (%)	Total Phenol (mg kg ⁻¹)	Vitamin C (mg 100 g ⁻¹)	Antioxidant Activity (%)
Control	6.75 c	161.05	7.40 c	14.28 b
KCl	7.55 ab	192.60	8.23 abc	28.81 a
K ₂ SO ₄	7.95 a	190.10	7.73 bc	24.36 a
Polyhalite	7.80 a	185.70	9.08 a	25.48 a
K ₂ SO ₄ + Polyhalite	7.35 b	181.60	8.50 ab	25.18 a
Significant level	***	ns	*	***
LSD	0.199	-	0.46	2.05

*: p≤0.05. ***: p≤0.001 ns: non-significant

270 kg/ha K₂O

Source: IPI e-*ifc* No. 53, June 2018, p. 16-46

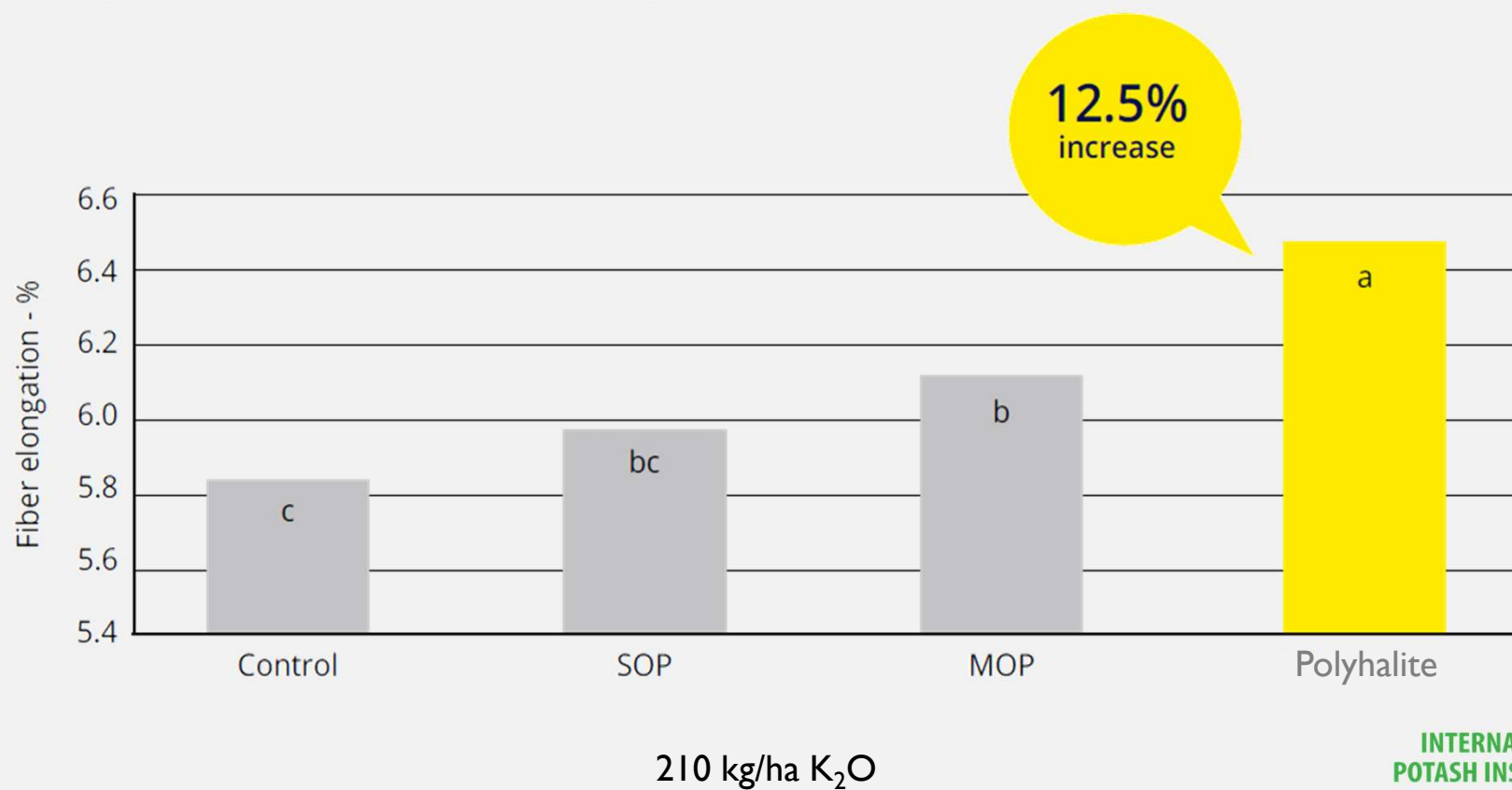
QUALITY PROPERTIES OF ONION IN ANTALYA, TURKEY (2016/17) EGE UNIVERSITY



270 kg/ha K₂O

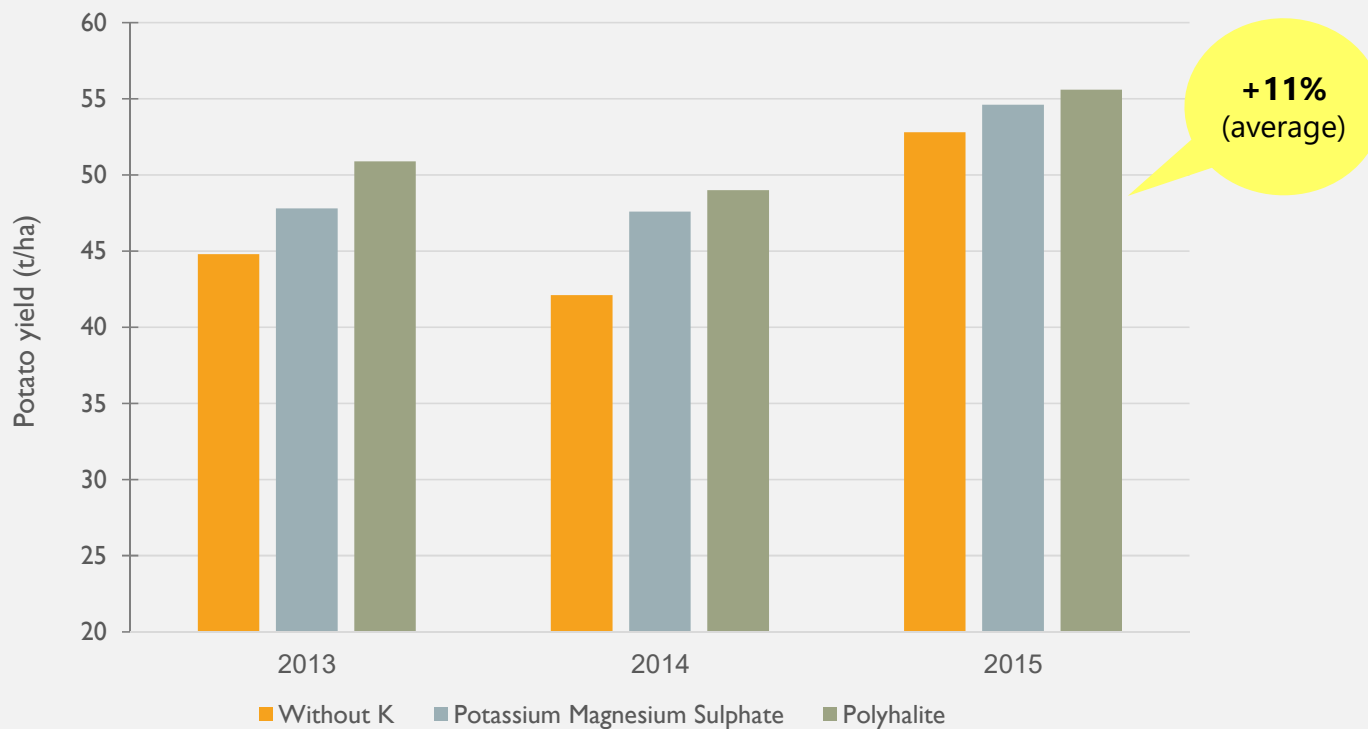
Source: IPI e-*ifc* No. 53, June 2018, p. 16-46

QUALITY PROPERTIES OF COTTON IN ANTALYA, TURKEY (2016/17) EGE UNIVERSITY



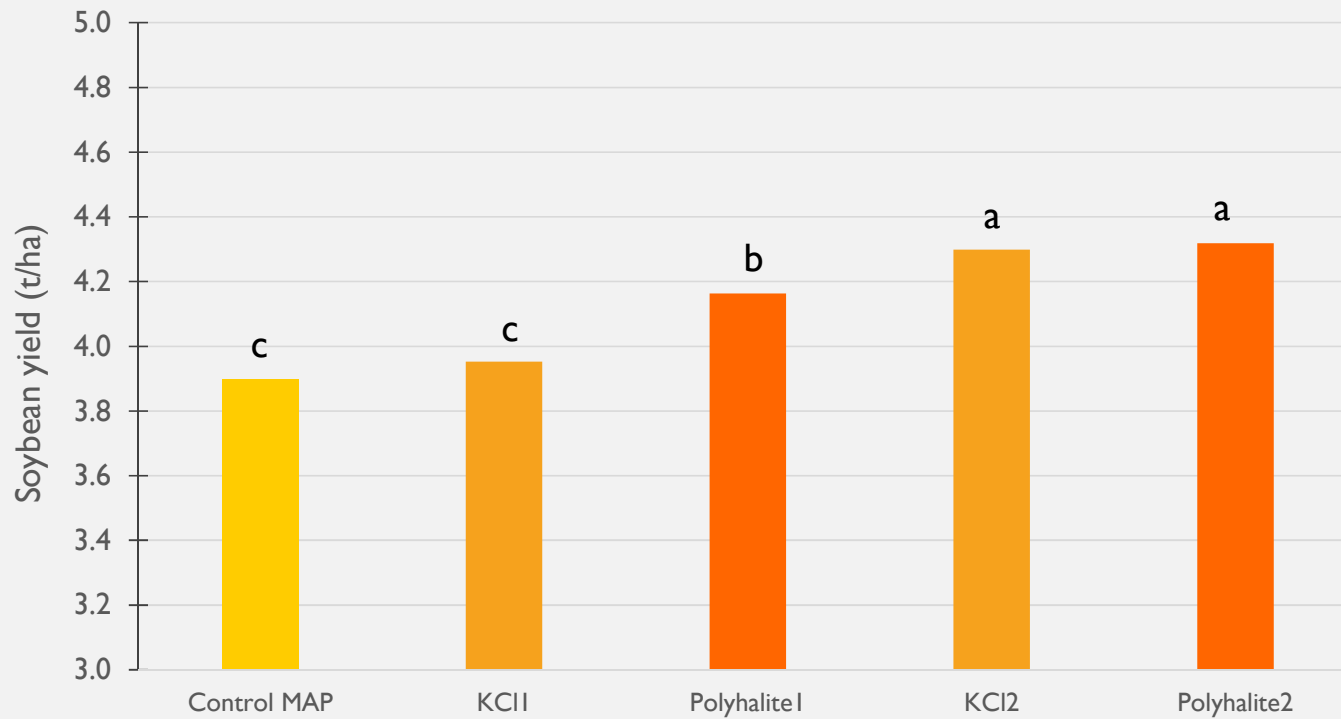
Source: IPI e-ipc No. 57, June 2019, p.17-47

FIELD TRIAL ON POTATO IN HAMERSTORF, GERMANY 2013-15



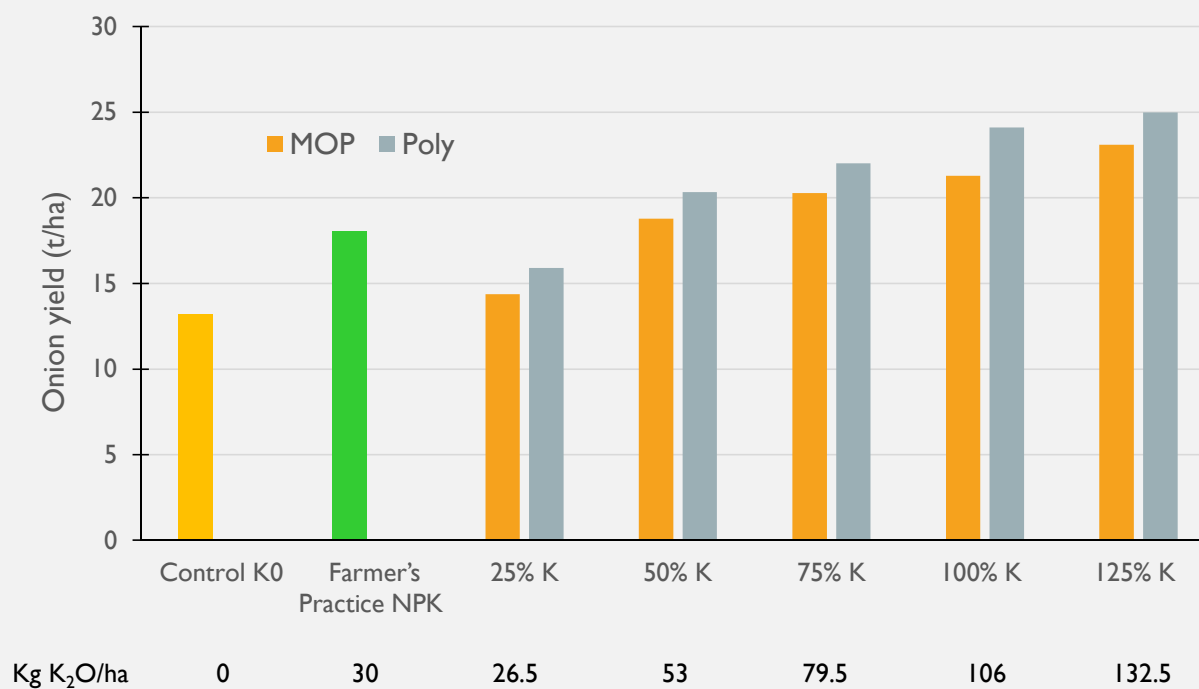
240 kg/ha K_2O = 1,710 kg/ha Polyhalite

FIELD TRIAL ON SOYBEAN IN ITAPÚA, PARAGUAY 2017



Source: IPI e-ipc No. 55, December 2018

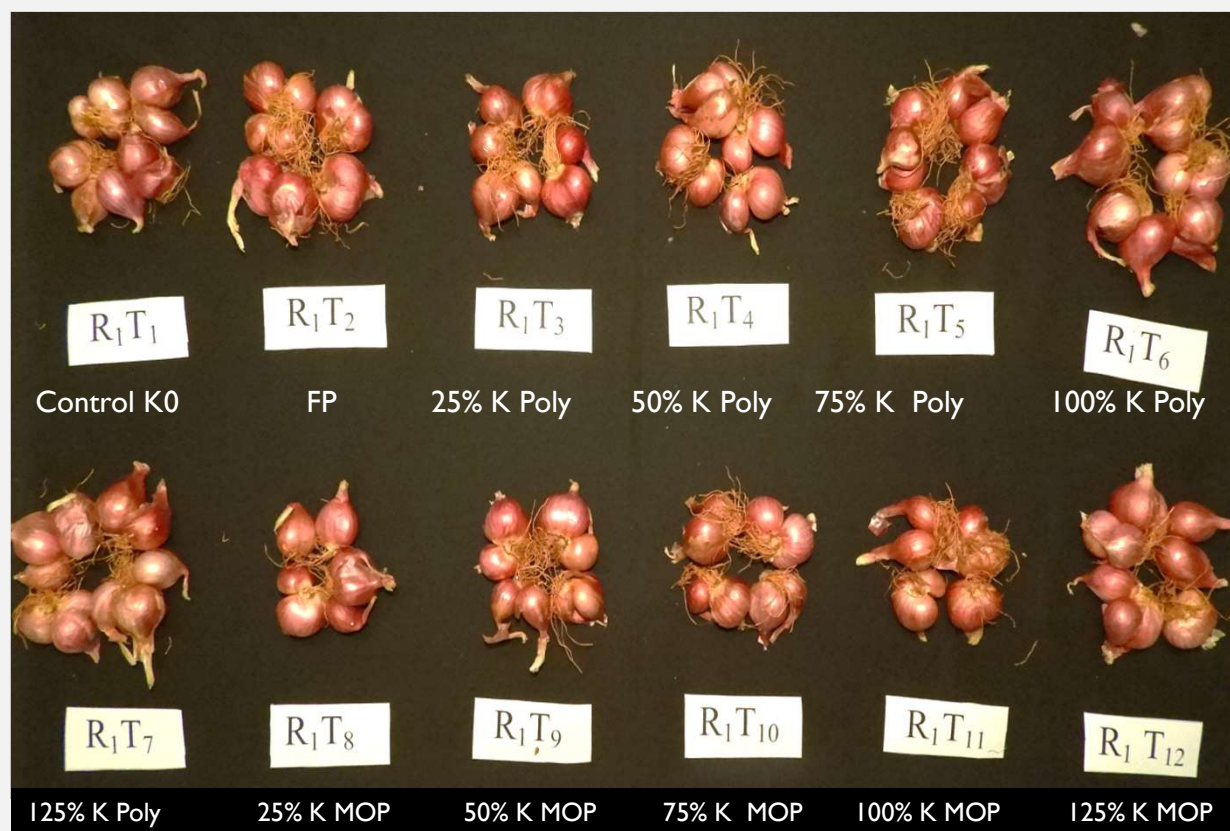
FIELD TRIAL ON ONION IN TAMIL NADU, INDIA 2018



Source: IPI-TNAU ongoing trial

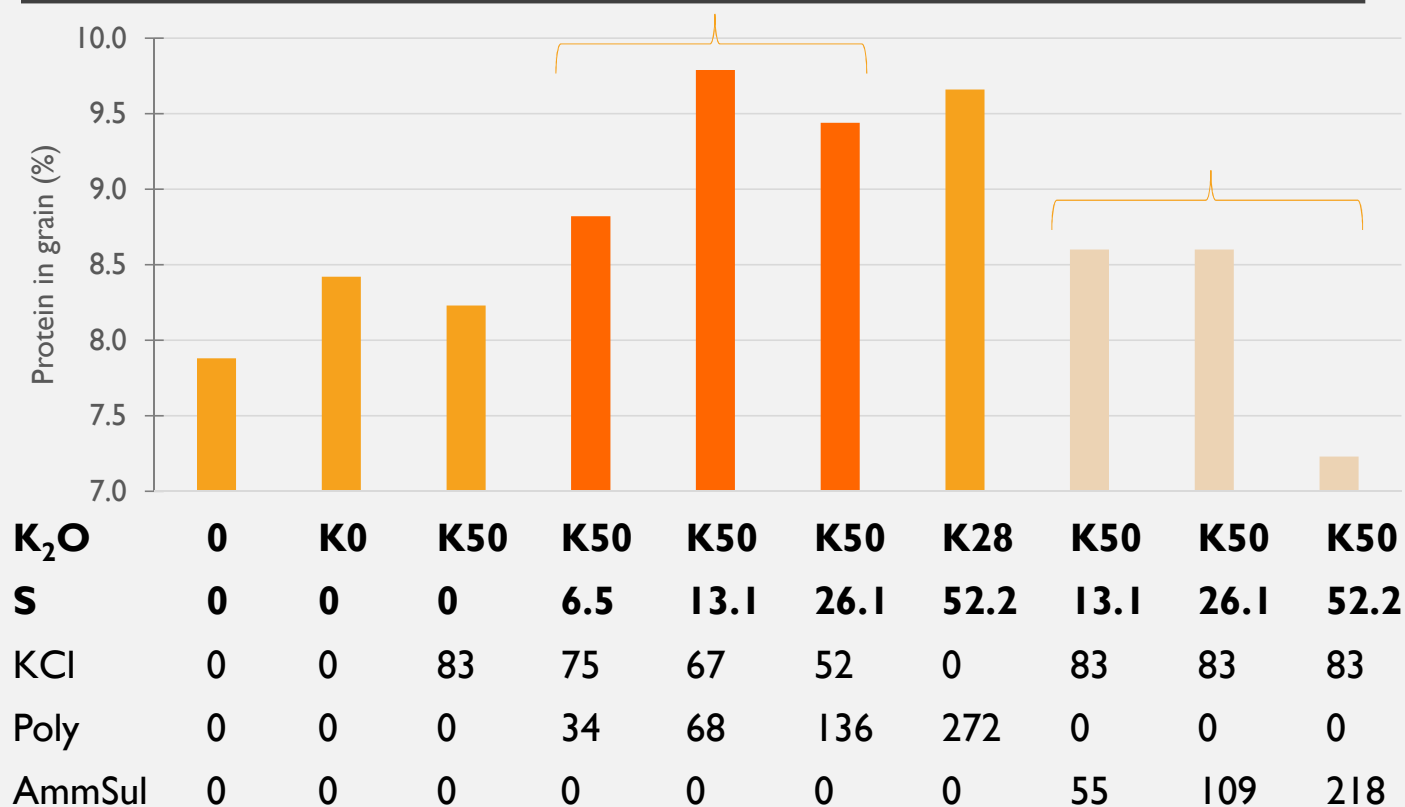


FIELD TRIAL ON ONION IN TAMIL NADU, INDIA 2018



Source: IPI-TNAU ongoing trial

FIELD TRIAL ON MAIZE IN GUANAJUATO, MEXICO 2018



Source: IPI-Inifap project

CONCLUSIONS

- Polyhalite is an excellent source of fully available sulphur, potassium, magnesium and calcium.
- Polyhalite is as soluble as other comparable fertilizers.
- Polyhalite has a low chloride, which gives multiple application options at no risks: furrow application, high doses, etc.
- Less prone to leaching losses, preserving the environment. Effective even in high leaching soils.
- Polyhalite has a prolonged release pattern throughout the crop cycle, matching the crop needs.
- **Proved as an effective of K, due to its relatively low K content, it can be combined with other K sources (MOP, SOP) thus supplying S, Mg and Ca.**



Thank you!

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